

## **Installation Instructions for Large Diameter Couplings with Two Bushings**

1. Install the LDCR-3.00BASE Reducer Bushing 1 Inch from the End of the Small Pipe with the Single Lip Located away from the End of the Pipe
2. Tighten the LDCR-3.00BASE Reducer Clamps to 120 Inch Pounds Torque
3. Install the Second Reducer over the LDCR-3.00BASE Reducer with the Single Lip Located away from the End of the Pipe
4. Install the Coupling over the Reducer Assembly on the Small Pipe
5. Snug Clamps to Hold Coupling on Reducer Assembly
6. Insert the Large Pipe into the Coupling
7. Tighten Clamps on Coupling to 120 Inch Pounds Torque
  - a. Tighten Clamps on Shield to 60 Inch Pounds Torque (If supplied)
8. Insure Pipe is Properly Bedded and Supported
9. Inspect and Test Connection before Backfilling