<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Reducer Bushing</td>
<td>Custom welded LDCR</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1001-2424</td>
<td>Welded Coupling</td>
<td>1</td>
</tr>
</tbody>
</table>

**Shield, .012"x 5.0"**

300 Series Stainless Steel High Torque Clamps

4) Locations 120 in-lb Torque

300 Series Stainless Steel Clamps

Spot Welded (2) Locations

60 in-lb Installation Torque

TOLERANCES:

<table>
<thead>
<tr>
<th>TOLERANCES: Fractional ± 1/4&quot;</th>
<th>Part Weight</th>
<th>Installation Torque</th>
<th>120 in lbs.</th>
</tr>
</thead>
<tbody>
<tr>
<td>XX± .06</td>
<td>Min/Max Temp.</td>
<td>Conforms to ASTM</td>
<td>D5926, C1173</td>
</tr>
<tr>
<td>ANG.± 3°</td>
<td>Pressure Tested</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>Material</td>
<td>300 Series Stainless</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Clamps used</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Box Quantity</td>
<td></td>
</tr>
</tbody>
</table>

**NOTES:**

- Pressure Tested Flexible PVC 60 Duro
- Material: Shore A
- Installation Torque: 120 in-lbs
- Min/Max Temp.: -30/140 Degrees F
- Conforms to ASTM D5926, C1173
- 300 Series Stainless
- Installation Torque: 60 in-lbs
- Spot Welded (2) Locations
- Shield, .012"x 5.0"
- 4) Locations
- 300 Series Stainless Steel High Torque Clamps
- Tapered to 24" Clay to 24" A/C or DI

**DATE:** 1/14/2016

**CHECKER:** N. Goddard

**DESIGNER:** N. Goddard

**SCALE:** Not to Scale

**UNITS:** INCHES

**SCALE:** Not to Scale