## Flexible Tap Saddles Installation

The faster and less costly way to make sewer main connections.





- 1. Excavate the trench exposing the outside diameter of the sewer main
- 2. Core a hole in the sewer main of appropriate diameter matching the contour of the Tap Saddle locating ring
  - a. Use a 5" Coring Bit or Hole Saw for TST-4 and TSW-4
  - b. Use a 7" Coring Bit or Hole Saw for TST-6 and TSW-6
- 3. Clean the pipe surface and remove any sharp edges
- 4. Wrap the clamps around the pipe, engage, and slide one to each side of the cored hole
- \*Refer to and follow the installation instructions for TSPK-46 when using the Fernco Tap Saddle Pressure Kit
- 5. Position the Tap Saddle gasket over the pipe with the locating ring inside the cored hole
- 6. Holding the Tap Saddle firmly against the pipe and slide clamps in place and snug the clamps by pulling on the tail
- 7. Tighten clamps to 60"lbs. torque
- 8. Connect lateral pipe of appropriate size, tighten to 60"lbs. torque

